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Shapers Order of Setting Up Operations
Change Gear Charts Selecting Work on
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Maintenance and ...

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Fellows Operators Handbook 6-Type Gear Shapers Machine ...

To cut a gear, pull the clutch in and then engage the feed by dropping the feed pawl onto the feed ratchet. The cutter head will feed in until the cam trips in the feed drum, the blank will make one revolution and the clutch will trip. Now manually crank the feed drum past the

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10 DP mark and measure your gear.
Rinse and repeat.

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