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welding of metallic materials, e.g. with solid, tubular, flat or circular cross-section.

ISO - ISO 15614-13:2012 - Specification and qualification ...

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EN ISO 15614-13 : 2012 | SPECIFICATION AND QUALIFICATION ...

ISO 15614-13 was prepared by Technical Committee ISO/TC 44,

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Welding and allied processes, Subcommittee SC 6, Resistance welding and allied mechanical joining. This second edition cancels and replaces the first edition (ISO 15614-13:2005), which has been technically revised.

**procedure test
metallic materials —
Welding BSI
Standards ...**

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ISO 15614-13 was prepared by the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, Welding, in collaboration with Technical Committee ISO/TC 44, Welding and allied processes, Subcommittee SC 10, Unification of requirements in the field of metal welding, in accordance with the Agreement on

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Technical cooperation
between ISO and CEN
(Vienna Agreement).

INTERNATIONAL ISO STANDARD 15614-13

Welding procedure
tests for flash welding
are presented in ISO
15614-13 and for
friction welding in ISO
15620. 1 Scope This
part of ISO 15614
specifies how a
preliminary welding
procedure specification
(pWPS) for production

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and repair welding of non-alloyed and low-alloyed cast irons is qualified by fusion welding procedure tests.

ISO 15614-3:2008(en), Specification and qualification of ...

This document (EN ISO 15614-2:2005) has been prepared by Technical Committee CEN/TC 121 "Welding", the secretariat of which

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is held by DIN. This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by October 2005, and conflicting national standards shall ...

ISO
15614-2:2005(en),
Specification and
qualification of ...

ISO 15614-1:2017

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applies to production welding, repair welding and build-up welding. ISO 15614-1:2017 defines the conditions for the execution of welding procedure tests and the range of qualification for welding procedures for all practical welding operations within the qualification of this document.

**ISO - ISO
15614-1:2017 -**
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Specification and qualification ...

This part of ISO 15614 specifies tests for the qualification of welding procedure specifications applicable to upset (resistance butt) welding and flash welding of metallic materials, e.g. with solid, tubular, flat or circular cross-section.

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15614-13:2012 -**

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Estonian Centre for Standardisation

DIN EN ISO 15614-13 -
2012-10 Anforderung
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- Schweißverfahrenspr
üfung - Teil 13:
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ennstumpfschweißen
(ISO 15614-13:2012);
Deutsche Fassung EN
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resistance welding -

weldability - part 1:

assessment of

weldability for

resistance spot, seam

and projection welding

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of metallic materials ...

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ISO 15614-1:2004(E)

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soudage en bout par
résistance pure et
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NF EN ISO 15614-13 **- Août 2012**

The long-awaited
revision of ISO 15614
Part 1, the ISO
standard for the

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qualification of arc and gas welding procedures for steels and Nickel alloys, was completed in the first half of 2017. The new version of the standard was published during June of the same year as ISO 15614-1:2017 and adopted by BSI as BS EN ISO 15614-1:2017.

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